

Date :	
No. :	

Quality Certificate

Reduce your casting costs and improve your casting productivity and quality.

NRTA RESIN COATED SAND	BENEFITS
NRTA RESIN COATED SAND with resistance to metal Penetration and core cracking .	Reduced gas related defects . Elimination of fusion / metal penetration .
2. NRTA RESIN COATED SAND with high cold transverse strength .	Reduced core / mould dilation . Resistance to bending / cracking
3. NRTA RESIN COATED SAND with high permeability .	Faster rates of gas evolution . Lesser gas related defects .
4. NRTA RESIN COATED SAND with specific grain size / shape and size distribution .	Better grain packing for superior surface finish.
5. NRTA RESIN COATED SAND with better collapsibility .	Quicker Knock out of cores during decoring .

Customer Name :	Product Code:		Product	ction Date :			
Hot Tensile Strength (Kg.f/cm²)	Result:	Loss on Ignition (900°C,%)					
	Reference Range :	Gas Evolution (ml/g)					
Particle Size (AFS)	Result:	Peel Back (g)		Peel Back (g)		Primitive :	
	Reference Range:			Secondary:			

Description:

Sign & Stamp